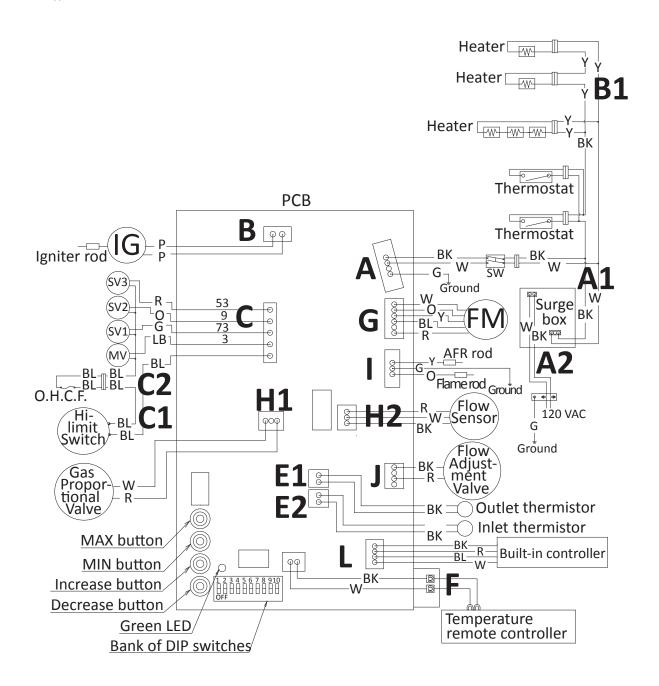
## 6. Wiring diagram

## 110C / 310C models

W: WHITE BK: BLACK LB: LIGHT BLUE R: RED BL: BLUE Y: YELLOW

G: GREEN O: ORANGE BR: BROWN P: PURPLE



## 7. Wiring diagram check points for diagnosis

Check- point	Part and Description	Color of wires	Normal range
Α	120V Power supply	White – Black	108 to 132 VAC
A1, A2	120V Power supply	Black - White	108 to 132 VAC
В	Igniter	Purple - Purple	108 to 132 VAC
B1	Heater	Yellow - Yellow	108 to 132 VAC
С	Gas valves	Light blue - blue at COM (MV)	$93$ to $120$ VDC (during operation) / $1.35$ to $1.65~\text{k}\Omega$
		Green - blue at COM (SV1)	$93$ to 120 VDC (during operation) / 2.07 to 2.53 $k\Omega$
		Orange - blue at COM (SV2)	$93$ to $120$ VDC (during operation) / $2.07$ to $2.53~k\Omega$
		Red - blue at COM (SV3)	$93$ to 120 VDC (during operation) / 2.07 to 2.53 $k\Omega$
<b>C1</b>	Hi-limit switch	Blue - Blue	Less than 1 VDC and less than 1.0 $\Omega$
C2	Overheat cutoff fuse	Blue - Blue	Less than 1 VDC and less than 1.0 $\Omega$
D1, D2	Easy-Link connectors 510C (AT-D3U-CV) only	Black - White	15 VDC (during Easy-Link operation)
E1	Outlet thermistor	Black - Black	
E2	Inlet thermistor	Black - Black	See table on p. 14
E3	Heat exchanger thermistor 510C (AT-D3U-CV) only	Black - Black	
F	Remote controller	White – Black	12 to 18 VDC
G	Fan motor	Red - Blue	132 to 192 VDC
		Yellow - Blue	13 to 17 VDC
		Orange - Blue	2.0 to 6.5 VDC



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Check- point	Part and Description	Color of wires	Normal range
H1	Gas proportional valve	White - red	1.0 to 15 VDC (during operation) and 20 to 40 $\Omega$
H2	Flow sensor	Red - Black	4.0 to 5.5 VDC
		White - Black	1.0 to 4.0 VDC (pulse) 1,080 pulse / min (more than 18 Hz)
I	Flame rod with Air-fuel ratio rod	Yellow - Flame rod (Between the flame rod and the computer board)	More than 10 μA (during operation)
J	Flow adjustment valve	Red - Black	$7.0$ to $16$ VDC and $0.09$ to $0.2~k\Omega$
J1	Bypass valve 510C (AT-D3U-CV) only	Brown - Red	$3.0$ to 11 VDC and $50$ to 85 $\Omega$
L	Built-in controller	White – Black	12 to 18 VDC