## Automatic Circulating Water Heaters



The A. O. Smith high efficiency condensing XPPLUS water heater features the latest heat exchanger technology to deliver $98 \%$ Thermal Efficiency. The XPPLus now comes in models with 1.25, 1.50, 2.0, 3.0 and 4.0 million BTU/hr input rates to cover a wide range of heavy duty commercial and industrial applications.
The XPPLus features an advanced control system with colour touchscreen display. The control allows for Modbus or BACnet communication.
The XPPus is designed to match with an A. O. Smith storage tank for long life and high performance. Optional custom skid systems are available which provide a factory assembled and tested system specifically for your job.

## STAINLESS STEEL CONDENSING HEAT EXCHANGER

- Advanced 316L stainless steel condensing design. This new design heats water at a high $98 \%$ thermal efficiency and features a slide out door for improved accessibility and maintenance flexibility.
- Advanced NEG/REG combustion system achieves 5:1 turndown. The gas/air mixture is precisely controlled across the entire turndown range to produce ideal combustion and accurate heat transfer. The turndown ratio matches the heat demand to prevent short cycling or temperature overshoot.


## ADVANCED ELECTRONIC CONTROL

- Large touch screen user interface.
- The latest in energy saving algorithms.
- Includes remote tank temperature control to adjust tank temperature at the water heater - modulates the water heater to maintain tank set point temperature within +/-1 degree.
- Water heater output control features 5:1 turndown ratio.


## ALL-BRONZE FACTORY SUPPLIED PUMP

- Designed to be wired and controlled by the water heater control.
- Factory-sized for proper flow between water heater and storage tank.
- Allows 50 equivalent feet of piping between water heater and tank.


## DIRECT VENT FLEXIBILITY

- Direct vent up to 150 equivalent feet of pipe. Note: PWH3000 is available up to 100 equivalent feet only.
- Sidewall or vertical.
- Approved for either PVC, CPVC, Polypropylene or AL29-4C stainless steel vent pipe.


## FACTORY START-UP INCLUDED

- Required for activating warranty and assuring maximum operating performance. Contact your local sales representative or Authorized Start-Up Agent to arrange a FREE certified start-up.


## MEETS THE THERMAL EFFICIENCY REQUIREMENTS OF NRCan AND CURRENT EDITION ASHRAE/IES 90.1

98\%THERMAL EFFICIENCY (AHRI CERTIFIED)

## 5-YEAR HEAT EXCHANGER LIMITED WARRANTY

- For complete information, consult written warranty or contact A. O. Smith.

Please note: The XPPLUS water heater models PWH1250-2000 are ANSI Z21.10.3 compliant and ASME certified with "HLW" stamp. Models PWH3000-4000 are ANSI Z21.13 compliant and ASME certified with "H" stamp

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## OTHER XP ${ }^{\text {PLUS }}$ FEATURES:

- $98 \%$ thermal efficiency
- Modulating burner with 5:1 turndown
- Direct spark ignition
- Sealed combustion
- Low gas pressure operation
- Vertical and horizontal vent termination
- Category IV venting up to 150 feet
- PVC, CPVC, Polypropylene or AL29-4C vent material
- ASME stainless steel heat exchanger
- Gasketless design
- 160 psi working pressure
- On/Off switch
- Adjustable high limit with manual reset
- High and low gas pressure switches
- Flow switch
- Inlet and outlet temperature switches
- Temperature and pressure ASME relief valve
- Zero clearance to combustible material
- Approved for combustible floor material
- 1 year limited warranty on parts
- 5 year limited warranty (see warranty for details)


## STANDARD BRONZE PUMPS

- PWH1250 1 HP, 120V, 1 Phase
- PWH1500 1 HP, 120V, 1 Phase
- PWH2000 2 HP, 208V, 3 Phase
- PWH3000 5 HP, 208V, 3 Phase
- PWH4000 5 HP, 480V, 3 Phase

XP PLUS OPTIONS:

- LP gas field conversion kits
- Condensate neutralization kit
- Vent termination kits
- Skid mounted systems
- Alarm bell
- Modbus or BACnet MSTP communications



## Recovery Capacities

|  |  |  | TEMPERATURE RISE |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| MODEL NUMBER | BTU/hr INPUT | WATER FLOW | 40 | 60 | 70 | 80 | 90 | 100 | 120 | 140 |
|  |  |  | 22 | 33 | 39 | 44 | 50 | 56 | 67 | 78 |
| PWH-1250NP | 1,250,000 | GPH | 3,712 | 2,475 | 2,121 | 1,933 | 1,650 | 1,485 | 1,237 | 1,061 |
|  |  | LPH | 14,051 | 9,369 | 8,029 | 7,317 | 6,246 | 5,621 | 4,683 | 4,016 |
| PWH-1500NP | 1,500,000 | GPH | 4,455 | 2,970 | 2,545 | 2,227 | 1,980 | 1,782 | 1,485 | 1,273 |
|  |  | LPH | 16,864 | 11,243 | 9,634 | 8,430 | 7,495 | 6,746 | 5,621 | 4,819 |
| PWH-2000NP | 1,999,999 | GPH | 5,939 | 3,960 | 3,394 | 2,970 | 2,640 | 2,376 | 1,980 | 1,697 |
|  |  | LPH | 22,482 | 14,990 | 12,848 | 11,243 | 9,993 | 8,994 | 7,495 | 6,424 |
| PWH-3000NP | 3,000,000 | GPH | 8,909 | 5,939 | 5,091 | 4,455 | 3,960 | 3,564 | 2,970 | 2,545 |
|  |  | LPH | 33,724 | 22,482 | 19,272 | 16,864 | 14,990 | 13,491 | 11,243 | 9,634 |
| PWH-4000NP | 4,000,000 | GPH | 11,879 | 7,919 | 6,788 | 5,939 | 5,279 | 4,752 | 3,960 | 3,394 |
|  |  | LPH | 44,967 | 29,977 | 25,695 | 22,482 | 19,983 | 17,988 | 14,990 | 12,848 |

# AOSmith. <br> <br> Automatic Circulating <br> <br> Automatic Circulating Water Heaters 

 Water Heaters}

## Rough In Dimensions

| DIMENSIONS AND SPECIFICATIONS |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| MODEL NUMBER | BTU/hr INPUT | THERMAL EFFICIENCY | GPH (LPH) $100^{\circ} \mathrm{F}$ RISE | GAS CONN. | WATER CONN. | AIR INLET | VENT SIZE | SHIPPING WEIGHT LB (KG) |
| PWH-1250NP | 1,250,000 | 98\% | 1,485 (5,621) | 1-1/2" | 2-1/2" | 6"OR 8" | 6"OR 8" | 1,519 (689) |
| PWH-1500NP | 1,500,000 | 98\% | 1,782 (6,746) | 1-1/2" | 2-1/2" | 6" OR 8" | 6" OR 8" | 1,672 (758) |
| PWH-2000NP | 1,999,999 | 98\% | 2,376 (8,994) | 1-1/2" | 2-1/2" | 8" | 8" | 1,931 (876) |
| PWH-3000NP | 3,000,000 | 98\% | 3,564 (13,491) | 2" | $4 "$ | 10" | 10" | 3,147 (1,427) |
| PWH-4000NP | 4,000,000 | 98\% | 4,752 (17,988) | 2-1/2" | $4 "$ | 12" | 12 " | 3,694 (1,676) |


| DIMENSIONS AND SPECIFICATIONS IN (CM) |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{gathered} \hline \text { MODEL } \\ \text { NUMBER } \end{gathered}$ | A | B | C | D | E | F | G | H | I | J | K | L | M |
| PWH-1250NP | 51-1/2 (131) | 34 (86) | 49 (124) | 59 (150) | 5-1/2 (14) | 5-1/2 (14) | 13-1/2 (34) | 6-3/4 (17) | 46-3/4 (119) | 5-3/4 (15) | 19-3/4 (50) | 23 (58) | 22-1/2 (57) |
| PWH-1500NP | 51-1/2 (131) | 34 (86) | 52-3/4 (134) | 62-3/4 (159) | 4-1/2 (11) | 4-1/2 (11) | 13-1/2 (34) | 6-3/4 (17) | 46-3/4 (119) | 5-3/4 (15) | 19-3/4 (50) | 23 (58) | 22-1/2 (57) |
| PWH-2000NP | 51-1/2 (131) | 34 (86) | 65-1/2 (166) | 75-1/2 (192) | 7 (18) | 5-3/4 (15) | 14-3/4 (37) | 7-1/4 (18) | 46-3/4 (119) | 6-3/4 (17) | 18-3/4 (48) | 23 (58) | 23-1/2 (60) |
| PWH-3000NP | 67-1/4 (171) | 48-1/4 (123) | 79-3/4 (203) | 93-3/4 (238) | 4-3/4 (12) | 6-3/4 (17) | 17-3/4 (45) | 8-3/4 (22) | 60-1/4 (153) | 8-1/2 (22) | 25-1/2 (65) | 29-1/2 (75) | 40 (102) |
| PWH-4000NP | 67-1/4 (171) | 48-1/4 (123) | 96 (244) | 110 (279) | 5 (13) | 7-1/2 (19) | 17-3/4 (45) | 8-3/4 (22) | 60-1/4 (153) | 8-1/2 (22) | 25-1/2 (65) | 29-1/2 (75) | 40 (102) |

Dimensions and specifications subject to change without notice in accordance with our policy of continuous product improvement.


VERSATILE MULTI-VENTING CONFIGURATIONS


Direct or sidewall vent up to 150 feet with PVC, CPVC, Polypropylene or Stainless Steel. For detailed venting instructions review the XP PLUS water heater instruction manual at www.hotwatercanada.ca

## Specification Summary

|  | PWH-1250NP | PWH-1500NP | PWH-2000NP | PWH-3000NP | PWH-4000NP |
| :---: | :---: | :---: | :---: | :---: | :---: |
| WATER |  |  |  |  |  |
| GALLON CAPACITY | 11 | 13 | 17 | 25 | 41 |
| HEATING SURFACE (SQ. FT.) | 100.2 | 119.8 | 153.2 | 300.7 | 402.9 |
| WATER CONNECTIONS | 2-1/2" | 2-1/2" | 2-1/2" | $4 "$ | $4 "$ |
| DRAIN | 3/4" | 3/4" | 3/4" | 3/4" | 3/4" |
| WATER FLOW RATE (GPM) | 112 | 115 | 145 | 270 | 290 |
| HEAD LOSS (FT. OF HD.) | 23 | 22 | 27 | 24 | 19 |
| MAX. WORKING PRESSURE (PSI) | 160 | 160 | 160 | 160 | 160 |
| MAX. WATER HARDNESS (GRAINS) | 15 | 15 | 15 | 15 | 15 |
| GPH (LPH) @ $70^{\circ} \mathrm{F}$ RISE | 2,121 (8,029) | 2,545 (9,634) | 3,394 (12,848) | 5,091 (19,272) | 6,788 (25,695) |
| GPH (LPH) @ $100^{\circ} \mathrm{F}$ RISE | 1,485 (5,621) | 1,782 (6,746) | 2,376 (8,994) | 3,564 (13,491) | 4,752 (17,988) |
| GPH (LPH) @ $140^{\circ} \mathrm{F}$ RISE | 1,061 (4,016) | 1,273 (4,819) | 1,697 (6,424) | 2,545 (9,634) | 3,394 (12,848) |
| \# OF RELIEF VALVES | 1 | 1 | 1 | 1 | 1 |
| RELIEF VALVE SIZE | 3/4" | 3/4" | $1{ }^{\prime \prime}$ | 2" | $2 "$ |
| RELIEF VALVE RATING (MBH) | 1,912,000 | 1,912,000 | 2,155,000 | 6,379,000 | 6,379,000 |
| RELIEF VALVE PRESSURE RATING (PSI) | 150 | 150 | 150 | 150 | 150 |
| RELIEF VALVE TEMPERATURE RATING ( ${ }^{\circ} \mathrm{F}$ ) | 210 | 210 | 210 | 210 | 210 |
| GAS |  |  |  |  |  |
| INLET CONNECTION | 1-1/2" | 1-1/2" | 1-1/2" | 2" | 2-1/2" |
| MAX. INLET PRESSURE, NAT | 14.0" w.c. | 14.0" w.c. | 14.0" w.c. | 14.0" w.c. | 14.0" w.c. |
| MIN. INLET PRESSURE, NAT | 4.0" w.c. | 4.0" w.c. | 4.0" w.c. | 4.0" w.c. | 4.0" w.c. |
| MAX. INLET PRESSURE, LP | 14.0" w.c. | 14.0" w.c. | 14.0" w.c. | 14.0" w.c. | 14.0" w.c. |
| MIN. INLET PRESSURE, LP | 8.0" w.c. | 8.0" w.c. | 8.0" w.c. | 8.0" w.c. | 8.0" w.c. |
| BTU/HR INPUT | 1,250,000 | 1,500,000 | 1,999,999 | 3,000,000 | 4,000,000 |
| ELECTRICAL |  |  |  |  |  |
| VOLTAGE \& PHASE / HEATER | 120V/10 | 120V/10 | 208V / 30 | 208V / 30 | $480 \mathrm{~V} / 30$ |
| AMPS / HEATER | 9.9 | 7.8 | 1.3 | 2 | 2.3 |
| VOLTAGE \& PHASE / PUMP | $120 \mathrm{~V} / 10$ | $120 \mathrm{~V} / 10$ | 208V / 30 | 208V / 30 | $480 \mathrm{~V} / 30$ |
| AMPS / PUMP | 11.2 | 11.2 | 9.6 | 13.4 | 6.1 |
| TOTAL AMPS / HEATER \& PUMP | 21.1 | 19 | 10.9 | 15.4 | 8.4 |
| VOLTAGE / CONTROL | 24 | 24 | 24 | 24 | 24 |
| \# OF ELECTRICAL CONNECTIONS | 1 | 1 | 1 | 1 | 1 |
| DIMENSIONS |  |  |  |  |  |
| HEIGHT IN (CM) | 51-1/2 (131) | 51-1/2 (131) | 51-1/2 (131) | 67-1/4 (171) | 67-1/4 (171) |
| WIDTH IN (CM) | 34 (86) | 34 (86) | 34 (86) | 48-1/4 (123) | 48-1/4 (123) |
| DEPTH IN (CM) | 59 (150) | 62-3/4 (159) | 75-1/2 (192) | 93-3/4 (238) | 110 (279) |
| SERVICE CLEARANCES |  |  |  |  |  |
| FRONT | 36" | $36{ }^{\prime \prime}$ | $36 "$ | 36 " | $36 "$ |
| BACK | 24" | 24" | 24 " | 24 " | 24 " |
| RIGHT SIDE | 24 " | 24 " | 24" | 24 " | 24 " |
| LEFT SIDE | 24" | 24" | 24" | 24 " | 24" |
| TOP | $0{ }^{\prime \prime}$ | 0 " | 0 " | 0 " | $0{ }^{\prime \prime}$ |
| DIRECT VENTING |  |  |  |  |  |
| SIZE | 6" or 8" | 6" or 8" | 8" | 10" | 12" |
| VENT CATEGORY | IV | IV | IV | IV | IV |
| VENT MATERIAL (all models) | PVC / CPVC / Polypropylene / Stainless Steel |  |  |  |  |

## Automatic Circulating Water Heaters

## PWH SUGGESTED SPECIFICATION

The gas-fired automatic circulating water heater(s) shall be A. O. Smith XP PLus model PWH $\qquad$ having an input rating of $\qquad$ BTU/hr and capable of supplying no less than $\qquad$ GPH at a $100^{\circ} \mathrm{F}$ temperature rise when fired with (Natural/Propane) gas. 1) The water heater shall be capable of full modulation with a turndown ration of 5:1. 2) The water heater shall bear the ASME ("HLW stamp models 1250-2000, "H" stamp models 3000-4000) stamp and shall be National Board registered (CRN in Canada) for 160 PSI working pressure. 3) The water heater(s) shall be equipped with a factory-installed 150\# PSIG ASME Pressure Relief Valve. 4) The water heater(s) shall be design-tested and certified to the ANSI Z21.10.3-CSA 4.3 Standards CSA International for models 1250-2000 and ANSI Z21.13 for models 3000-4000. 5) The water heater shall operate up to $98 \%$ thermal efficiency at full fire as certified with AHRI. 6) The water heater shall be certified for indoor installation and be approved for installation on combustible floors.

The stainless steel combustion chamber shall be designed to drain condensation to the bottom of the heat exchanger assembly. A built-in trap shall allow condensation to drain from the heat exchanger assembly. The complete heat exchanger assembly shall carry a five (5) year limited warranty.
Water Heater Pump: 1) The automatic circulating water heater(s) shall be supplied with a factory-sized and wired all bronze circulating pump(s). 2) The pump shall be interfaced with and managed by the water heater's control and cycled as needed for most efficient operation.
The burner shall be a premix design and constructed of high temperature stainless steel to provide modulating firing rates. The water heater shall be supplied with a gas valve designed with negative pressure regulation and be equipped with a variable speed blower system, to precisely control the fuel/air mixture to provide modulating water heater firing rates for maximum efficiency. The water heater shall operate in a safe condition at a derated output with gas supply pressures as low as 4 inches of water column.
The water heater shall utilize a 24 VAC control circuit and components. The control system shall have an electronic display for water heater set-up, water heater status, and water heater diagnostics. All components shall be easily accessed and serviceable from the front of the jacket. The water heater shall be equipped with; a high limit temperature control certified to UL353, ASME certified pressure relief valve, outlet water temperature sensor, inlet water temperature sensor, a UL 353 certified flue temperature sensor, low water flow protection and built-in freeze protection. The manufacturer shall verify proper operation of the burner, all controls and the heat exchanger by connection to water and venting for a factory fire test prior to shipping.
The water heater shall have a a Multi-Coloured Graphic LCD touch screen display, password security, pump delay with freeze protection, and pump exercise. The water heater shall feature night setback for the domestic hot water tank and shall be capable of controlling a building recirculation pump while utilizing the night setback schedule for the building recirculation pump. The water heater shall have the capability to accept a $0-10 \mathrm{VDC}$ input connection for BMS control of modulation or setpoint and enable/disable of the water heater, and a 0-10VDC output of water heater modulation rate. The water heater shall have a built-in cascading sequencer with modulation logic options of "lead lag" or "efficiency optimized". Both modulation logic options should be capable of rotation while maintaining modulation of up to eight water heaters without utilization of an external controller. Supply voltage for the PWH1250 and PWH1500 water heater shall be 120 volt / 60 hertz / single phase. Supply voltage for the PWH2000 and PWH3000 water heater shall be 208 volt / 60 hertz / three phase. Supply voltage for the PWH4000 water heater shall be 480 volt / 60 hertz / three phase.

## Automatic Circulating Water Heaters

## PWH SUGGESTED SPECIFICATION

The water heater shall be installed and vented with a (select one):
(a) Direct Vent Sidewall system with a horizontal sidewall termination of both the vent and combustion air. The flue shall be PVC, CPVC, Polypropylene or Stainless Steel sealed vent material terminating at the sidewall with the manufacturers specified vent termination. A separate pipe shall supply combustion air directly to the water heater from the outside. The air inlet pipe may be PVC, CPVC, ABS, Galvanized, Dryer Vent, Polypropylene or Stainless Steel sealed pipe. The air inlet must terminate on the same sidewall with the manufacturer's specified air inlet cap. The water heater's total combined air intake length shall not exceed 100 equivalent feet. The water heater's total combined exhaust venting length shall not exceed 100 equivalent feet. Foam Core pipe is not an approved material for exhaust piping.
(b) Direct Vent Vertical system with a vertical roof top termination of both the vent and combustion air. The flue shall be PVC, CPVC, Polypropylene or Stainless Steel sealed vent material terminating at the roof top with the manufacturers specified vent termination. A separate pipe shall supply combustion air directly to the water heater from the outside. The air inlet pipe may be PVC, CPVC, ABS, Galvanized, Dryer Vent, Polypropylene or Stainless Steel sealed pipe. The air inlet must terminate on the roof top with the manufacturer's specified air inlet cap. The water heater's total combined air intake length shall not exceed 150 equivalent feet. The water heater's total combined exhaust venting length shall not exceed 150 equivalent feet. Foam Core pipe is not an approved material for exhaust piping.
(c) Sidewall Vent with Room Air system with a horizontal sidewall termination of the vent with the combustion air drawn from the interior if the building. The flue shall be PVC, CPVC, Polypropylene or Stainless Steel sealed vent material terminating at the sidewall with the manufacturers specified vent termination. The water heater's total combined exhaust venting length shall not exceed 100 equivalent feet. Foam Core pipe is not an approved material for exhaust piping.
(d) Vertical Vent with Room Air system with a vertical rooftop termination of the vent with the combustion air drawn from the interior of the building. The flue shall be PVC, CPVC, Polypropylene or Stainless Steel sealed vent material terminating at the rooftop with the manufacturers specified vent termination. The water heater's total combined exhaust venting length shall not exceed 150 equivalent feet. Foam Core pipe is not an approved material for exhaust piping.
(e) Vertical Vent with Sidewall Air system with a vertical rooftop termination of the vent with the combustion air being drawn horizontally from a sidewall. The flue shall be PVC, CPVC, Polypropylene or Stainless Steel sealed vent material terminating at the roof top with the manufacturers specified vent termination. A separate pipe shall supply combustion air directly to the water heater from the outside. The air inlet may be PVC, CPVC, ABS, Galvanized, Dryer Vent, Polypropylene or Stainless Steel sealed pipe. The air inlet must terminate on a sidewall using the manufacturers specified air inlet cap. The water heater's total combined air intake length shall not exceed 150 equivalent feet. The water heater's total combined exhaust venting length shall not exceed 100 equivalent feet. Foam Core pipe is not an approved material for exhaust piping.
Standards: 1) The water heater shall built to and meet the ASME - CSD-1 code requirements as factory standard.
Factory Start-Up: 1) The water heater manufacturer shall furnish, at no additional charge, the complete certified factory start-up that is required for activating the warranty.

